1- INTRODUCTION

Equipped with two independent thermostats compensated in temperature, TDC and TDCI have been designed to monitor dielectric temperature of electrical transformers.

2- TECHNICAL DATA

2.1 Housing
- Housing in composite or alpax
Ratings: IP 56, IK 07
- Housing cover in composite with 4 screws that can be sealed by lead
Ratings: IP 56, IK 07
- Wiring output through M20 stuffing box with anchor
Tighten capacity: 7,5–13 mm
- Wiring through terminal block
Tighten capacity: 2,5 mm² (6 terminals)

2.2 Thermostats
- 2 independent fluid expansion thermostats
Bulb diameter: 6,5 mm
- Ambient temperature compensation
- Change-over contacts
- Setting scale: 40-140°C
- Setting accuracy: ±2,5°C
- Measure accuracy: ±3°C at 60°C, ±1,5°C at 90°C
2.3 Thermometer (TDCI only)

- 1 fluid expansion thermometer
  Bulb diameter: 6.5 mm
  Indicator diameter: 50 mm
- Ambient temperature compensation
- Tracking pointer indicating maximum temperature reached
- Display scale: 30–150°C
- Measure accuracy: ±4°C at 60°C, ±1.5°C at 90°C

2.4 Fitting

- M22 x 1.5 male thread (fine-pitch) in nickel plated brass at the base of the housing, with O-ring type seal and bulbs protection spring
- (As an option) Flange with thermowell in composite at the base of the housing to be installed on a 60 mm opening (Viton seal and fixing hooks supplied)
  Flange diameter: 85 mm
  Thermowell: 104 mm (length), 25 mm (diameter)

2.5 Operating conditions

- Ambient temperature: -30°C to 65°C
- Dielectric temperature: ≤ 140°C

2.6 Breaking capacity

<table>
<thead>
<tr>
<th>Current</th>
<th>Resistive load</th>
<th>Inductive load</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>L/R &lt; 40 ms</td>
<td></td>
</tr>
<tr>
<td>24 VDC</td>
<td>5 A</td>
<td>4 A</td>
</tr>
<tr>
<td>48 VDC</td>
<td>3 A</td>
<td>2 A</td>
</tr>
<tr>
<td>127 VDC</td>
<td>1 A</td>
<td>1 A</td>
</tr>
<tr>
<td>127 VAC</td>
<td>15 A</td>
<td>3 A</td>
</tr>
<tr>
<td>50/60 Hz – cos ϕ 0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>250 VAC</td>
<td>15 A</td>
<td>3 A</td>
</tr>
<tr>
<td>50/60 Hz – cos ϕ 0.5</td>
<td></td>
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</tr>
</tbody>
</table>
3- INSTALLATION

3.1 Preamble

The following installation procedure is given for information only. Automation 2000 cannot be held responsible for its execution.

3.2 Installation precautions

Before installing TDC or TDCI, make sure that:
- Transformer is not powered.
- Transformer dielectric is at ambient temperature (approx. 20°C).
- Transformer opening on which TDC or TDCI will be installed is opened.

3.3 Hermetically sealed transformer installation procedure

TDC or TDCI with M22 fitting
- Mount TDC or TDCI in the thermowell designed for that purpose.

TDC or TDCI with flange
- Fit the flat Viton seal (supplied) in the TDC or TDCI flange throat.
- Mount TDC or TDCI on the transformer opening.
- Attach the 3 or 4 fixing hooks supplied according to the tightening precautions below.

**TIGHTENING PRECAUTIONS**

When you tighten the HM8 nuts on the fixing hooks, make sure that:

⇒ Tighten coupling is not higher than 3 m.kg (30 N.m).
⇒ The flange DOES NOT TOUCH the transformer cover (the flat Viton seal should stay visible – approx. 1 or 2 mm).
⇒ The fixing hooks are tightened one after the other, clockwise in two steps. During the first step, use a loose tighten coupling on all fixing hooks. During the second step, use a tighten coupling not higher than 3 m.kg (30 N.m).
4- ELECTRICAL OPERATION

4.1 Preamble
All TDC and TDCI come with change-over contacts, with a Normally Opened contact, a Normally Closed contact and a Common point.

In the following diagrams, contacts are shown unpowered (dead), meaning not under the influence of any defect.

4.2 Operating diagram
Temperature elevation is due to:
- an electrical defect inside the transformer tank causing a localized heating;
- an intensive transformer use (overcharge).

Temperature is monitored by two independent fluid expansion thermostats with ambient temperature compensation.

When the dielectric temperature reaches the set-point value (±2.5°C), the thermostat contacts close.

Temperature set-points are defined by the transformer manufacturer.

```
T1 setting
T2 setting

T1 T2

Thermostats contacts

Terminal block

NO
NC

1 2 3
4 5 6
```
5- TESTS

5.1 Precautions

Before carrying out the tests, make sure:
- That the transformer is not powered.
- To carefully check the wiring system.
- That the electric interlocking system is powered so that the loops can be tested up to the final element (e.g. LED for alarm function, actuators for trigger function).

5.2 Temperature

Elements concerned: T1 and T2 thermostats
- Turn the setting system below 40°C.
- The contact mechanically changes position.
- Check that the loop is operating correctly, then reset the T1/ T2 setting system at the desired values.

![Setting system](image)

**WARNING**

When you make tests by shunting the terminals, you are testing the cable and not the device.
6- SPATIAL REQUIREMENT

6.1 TDC with M 22 fitting
6.2 TDC with flange
6.3 TDCI with M22 fitting
6.4 TDCI with flange

Dimensions:
- 125 mm
- 112 x 104 mm
- 150 mm
- 272 mm
- 18 mm
- 104 mm
- Ø 25 mm
- Ø 58 mm
- Ø 85 mm