



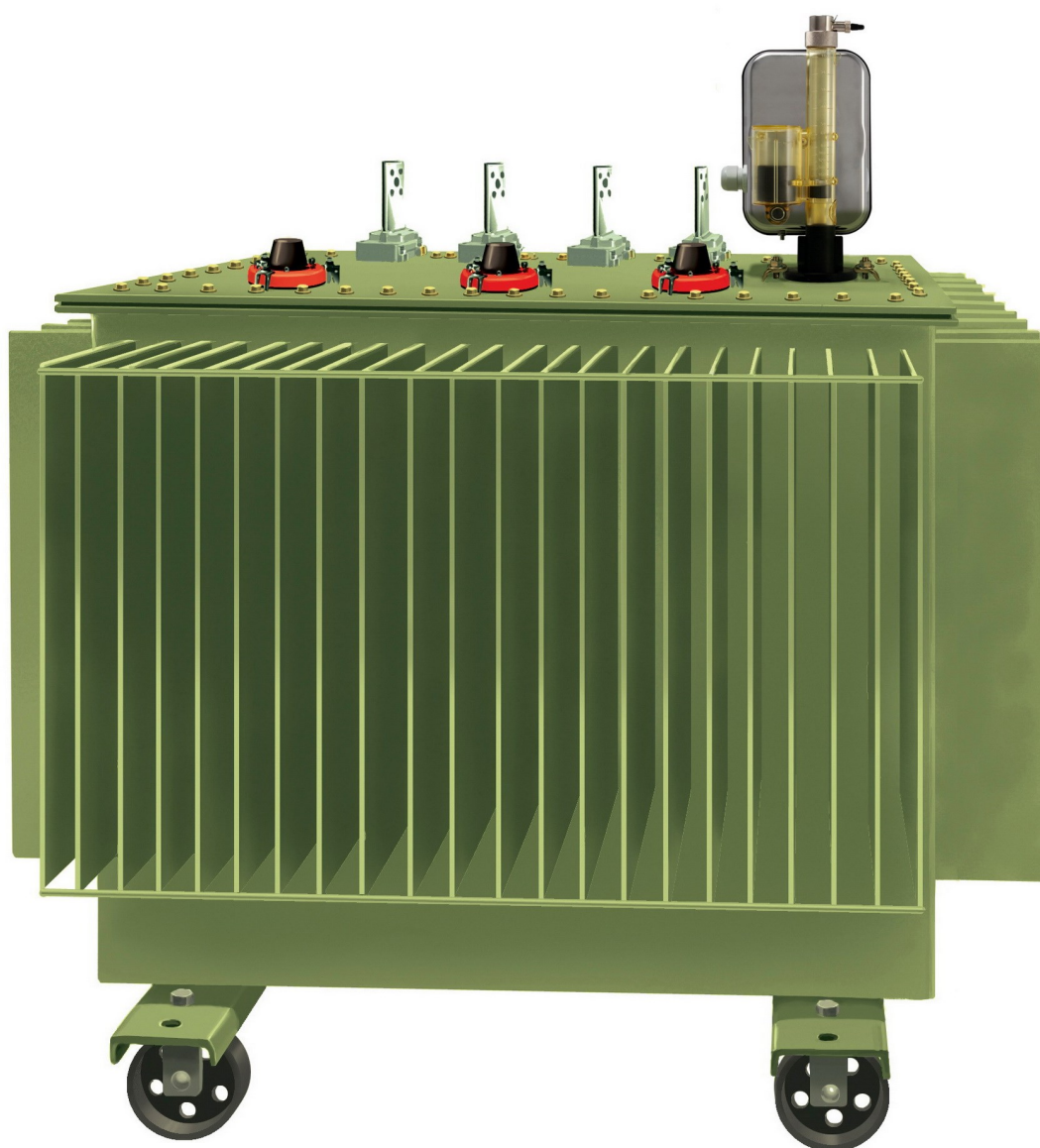
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TECHNICAL INSTRUCTIONS

DGP®



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1- INSTALLATION (COMPLETELY FILLED HERMETIC TRANSFORMERS)

1.1 Preamble

The following installation procedure is given for information only. Automation 2000 cannot be held responsible for its execution.

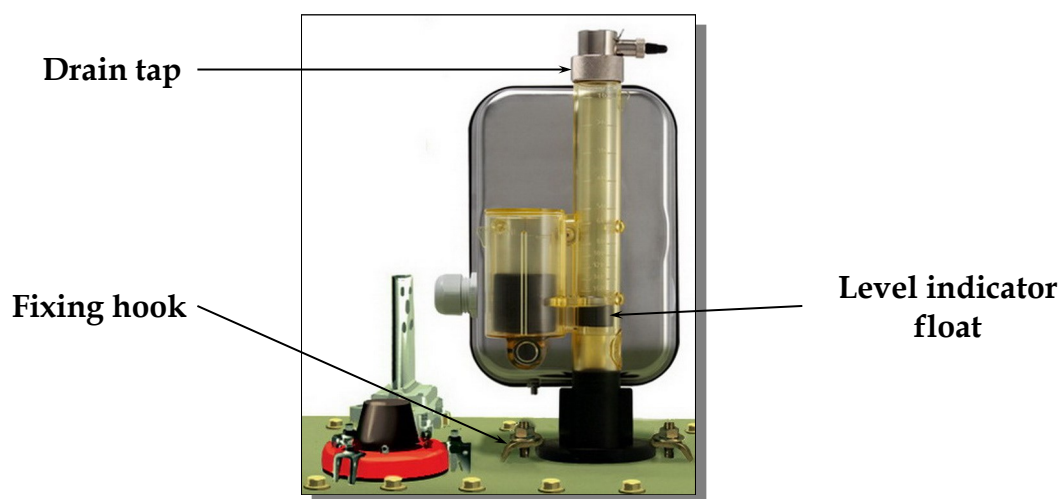
1.2 Installation precautions

Before installing the DGP®, make sure that:

- The transformer is not powered.
- The transformer dielectric is at ambient temperature (approx. 20°C).
- The dielectric level inside the transformer is slightly below the transformer tank cover.
- The transformer opening on which the DGP® will be installed is opened.

1.3 Installation procedure

- Remove the drain tap and the level indicator float from the DGP®.
- Fit the FPM seal (supplied) in the DGP® attachment flange throat.
- Mount the DGP® on the transformer opening designed for that purpose.
- Attach the fixing hooks (supplied) on the fixing bolts (3 at 120° or 4 at 90°) according to the tightening precautions (*see page 4*). The fixing bolts must be located on a circle with a 97 mm diameter (± 2 mm).
- Fill the DGP® with transformer dielectric until its level reaches the DGP® highest point.
- Put back the level indicator float into place and close the DGP® with its drain tap.



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2- INSTALLATION (BREATHING TRANSFORMERS WITH CONSERVATOR)

2.1 Preamble

The following installation procedure is given for information only. Automation 2000 cannot be held responsible for its execution.

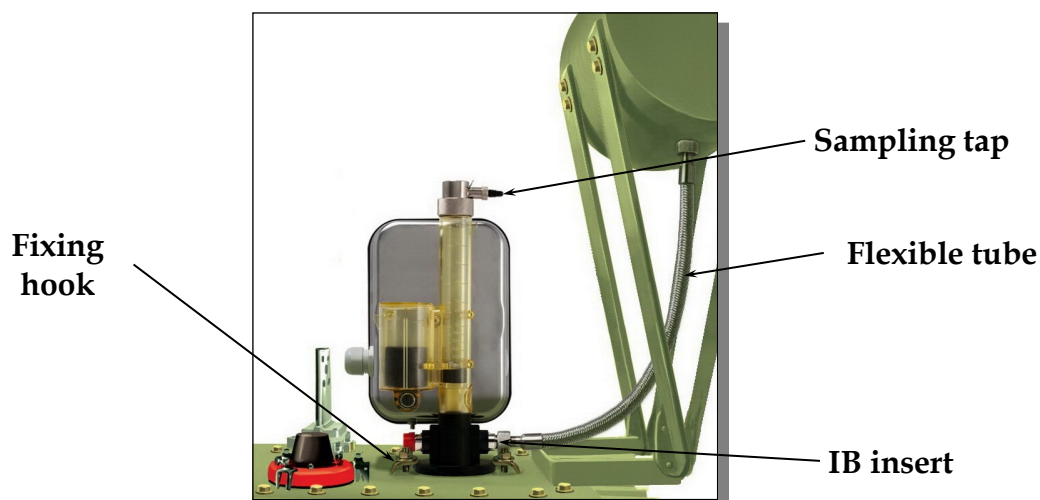
2.2 Installation precautions

Before installing the DGP-IB, make sure that:

- The transformer is not powered.
- The transformer dielectric is at ambient temperature (approx. 20°C).
- The transformer conservator is empty.
- The dielectric level inside the transformer is slightly below the transformer tank cover.
- The transformer opening on which the DGP-IB will be installed is opened.

2.3 Installation procedure

- Fit the FPM seal (supplied) in the DGP-IB attachment flange throat.
- Mount the DGP-IB on the transformer opening designed for that purpose.
- Attach the fixing hooks (supplied) on the fixing bolts (3 at 120° or 4 at 90°) according to the tightening precautions (*see page 4*). The fixing bolts must be located on a circle with a 97 mm diameter (± 2 mm).
- Connect the DGP-IB to the conservator through its IB insert with a flexible tube equipped with both a 3/8" female threaded end and a rotary fitting.
- Fill the conservator up to its normal level.
- Slowly open the DGP-IB sampling tap until the transformer dielectric level reaches the DGP-IB highest point and close it.



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TIGHTENING PRECAUTIONS

When you tighten the HM8 bolts on the DGP® fixing hooks, make sure that:

- ⇒ The tighten coupling is not higher than 3 m.kg (30 N.m).
- ⇒ The DGP® attachment flange DOES NOT TOUCH the transformer cover (the FPM seal should stay visible – approx. 1 or 2 mm).
- ⇒ The DGP® fixing hooks are tightened one after the other, clockwise in two steps. During the first step, use a loose tighten coupling on all fixing hooks. During the second step, use a tighten coupling not higher than 3 m.kg (30 N.m).

LEAKPROOFNESS PRECAUTIONS

The DGP® drain tap's leakproofness is insured by a FPM seal positioned at the root of the screw thread undercut.

- ⇒ NEVER USE Teflon® tape (or similar tape) to insure the DGP® drain tap's leakproofness through its screw thread.



3- ELECTRICAL OPERATION

3.1 Preamble

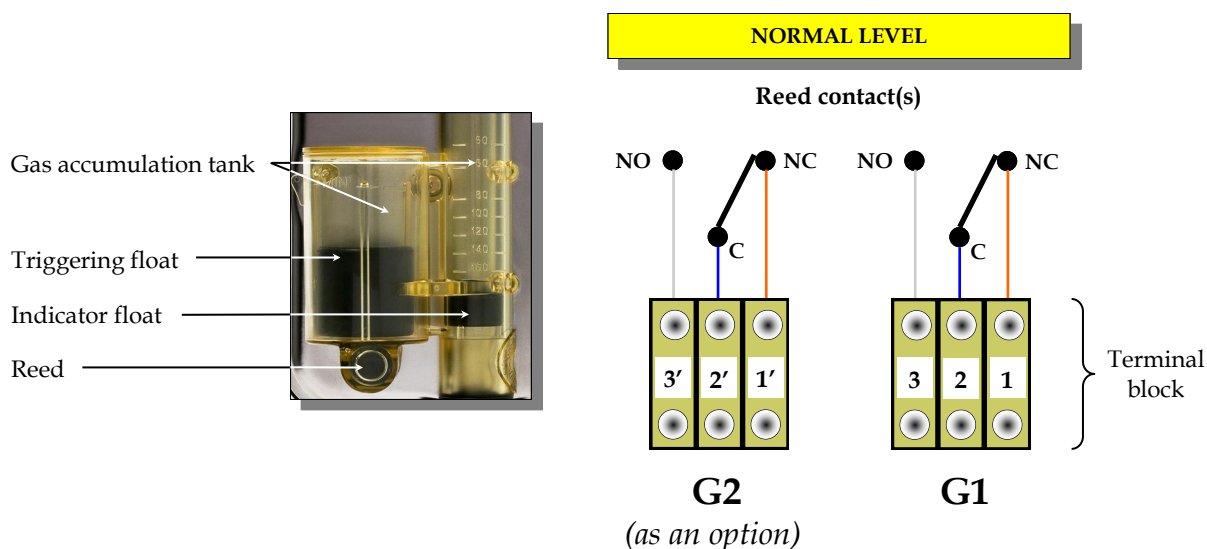
All DGP® monitoring functions come with change-over contacts (a Normally Opened contact, a Normally Closed contact and a Common point).

In the following diagrams, the contacts are shown unpowered (dead), meaning not under the influence of any defect for their respective monitoring functions.

3.2 Operating diagram

3.2.1 Gas discharge

Gas discharge is usually due to an electrical defect in the transformer active part, creating an electrical arc not strong enough to cause an instantaneous pressure increase.



When the gas volume inside the gas accumulation tank reaches a certain value (depending on the dielectric density), the Reed contact changes position.

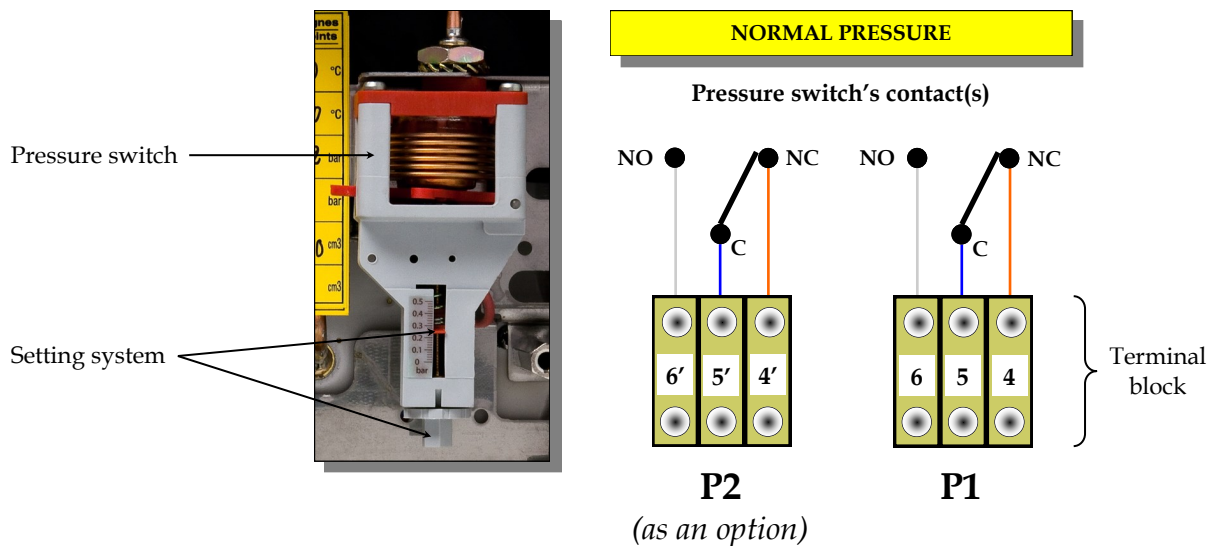
- Dielectric density < 1 → Volume < 140 cm³
- Dielectric density = 1 → Volume = 140 cm³ (±5 cm³)
- Dielectric density > 1 → Volume > 140 cm³



3.2.2 Excessive pressure

Excessive pressure is usually due to an internal short-circuit, creating an electrical arc strong enough to indirectly cause an instantaneous pressure increase.

Excessive pressure set-point is always defined by the transformer manufacturer.



When the tank pressure reaches the set-point value, the pressure switch's contact changes position.



4- TESTS

4.1 Precautions

Before carrying out the tests, make sure:

- That the transformer is not powered.
- To carefully check the wiring system.
- That the electric interlocking system is powered so that the loops can be tested up to the final element (e.g. LED for alarm function, actuators for trigger function).

4.2 Gas discharge

Element concerned: Reed contact

Moving a magnet (minimum Ø 22 mm, thickness 10 mm) under the Reed housing (or on the side) will change the contact's position.

Check that the loop is operating correctly.

Reed housing

Magnet



4.3 Excessive pressure

*Element concerned: **Pressure switch type 1***

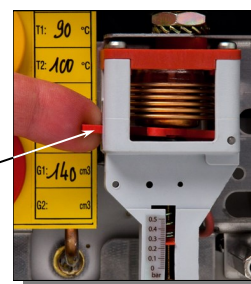
Press the test button located on the left side of the pressure switch.

The contact changes position.

Check that the loop is operating correctly, then release the test button.

TYPE 1

Test button



*Element concerned: **Pressure switch type 2***

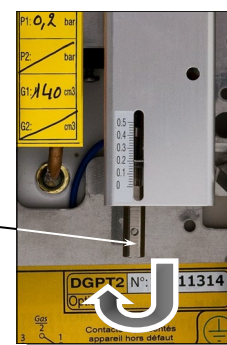
Turn the setting knob clockwise to bring the set-point to zero.

The contact changes position.

Check that the loop is operating correctly, then reset the set-point at the value indicated on the yellow identification plate.

TYPE 2

Setting knob





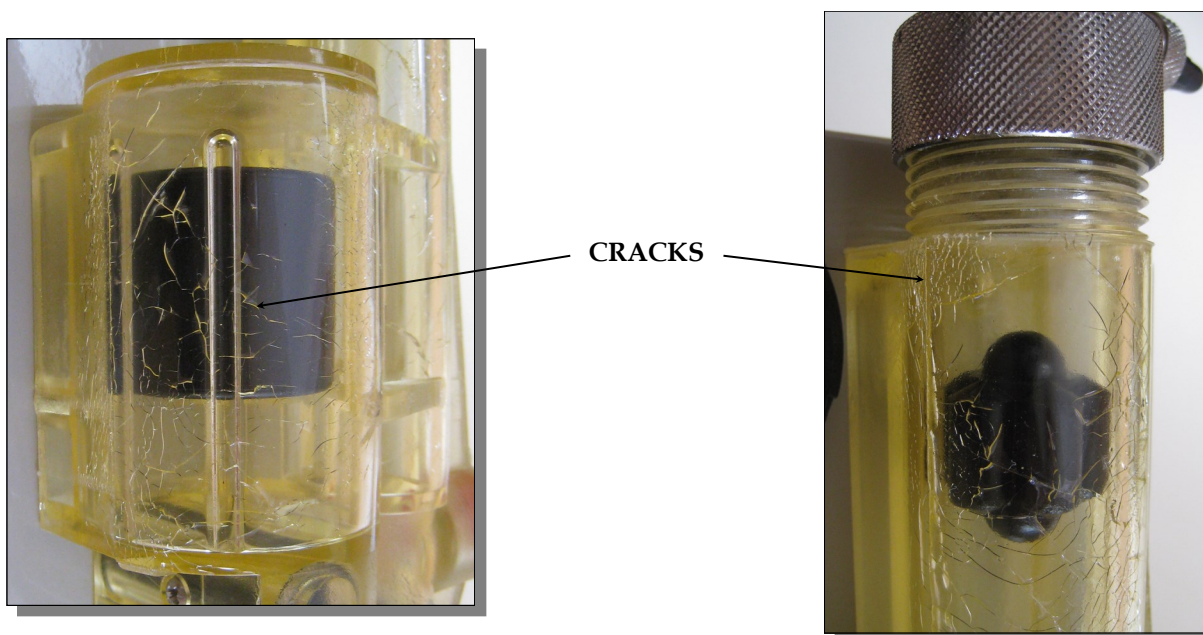
5- CLEANING PRECAUTIONS

5.1 Basic precautions

DGP® plastic body is made of a transparent polyamide specifically treated against ultraviolet with an improved outdoor weathering behaviour.

When the DGP® plastic body needs to be cleaned, always make sure that the composition of the cleaning product (or leak detection product) does not contain any chemical listed on page 9. Diesel fuel and kerosene are excellent cleaning agents.

If you use a cleaning product containing one of these chemicals, cracks caused by the stress release inside the polyamide will appear on the DGP® plastic body. These stress-cracks will cause leaks and make the DGP® inoperative until its plastic body has been replaced.



5.2 Loss of transparency

In contaminated atmosphere, successive layers of deposit can alter the DGP® plastic body transparency, and even totally occult the visibility of both the dielectric level and the floats.

In that case, the best way to recover partial visibility is:

- To use a cleaning product containing no chemical listed on page 9.
- To use an ultrafine plastic or painting polishing compound used for car body.

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**5.3 Chemical and solvent prohibited with DGP® plastic body****A**

Acetone
Acrylonitrile
Allyl alcohol
Ammonium sulfide, 40%
Amyl alcohol
Aniline

B

Benzaldehyde
Benzoic acid*
Bromine, liquid
1,3-butanediol
1,4-butanediol
2,3-butanediol
n-butyl alcohol
t-butyl alcohol
Butylene glycol

C

Chloroform
Chlorosulfuric acid
Crotonaldehyde
Cyclohexane

D

1,2-dichloroethane
1,2-dichloroethylene
Difluoromonochloromethane
Dimethylformamide
1,4-dioxane

E

Ethyl alcohol
Ethylamine, 33%
Ethylene diamine
Ethylene glycol

F

Fluorodichloromethane
Formic acid, concentrated
Furfuralcohol

G

Gasoline (5% methanol)
Glacial acetic acid

H

Hydrazine hydrate, 80%
Hydrochloric acid, concentrated

I

Isoamyl alcohol
Isopropanol

M

Methylene chloride
Methyl ethyl ketone

N

Nitric acid, 2%
Nitric acid, 10%
Nitric acid, 30%

P

Potassium chlorate*
n-propanol
Propylene glycol

S

Sulfuric acid, concentrated

T

Tartaric acid*

** Saturated solution in water at 23°C*

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6- TECHNICAL DATA

6.1 Metal housing

- Housing and cover in AISI 304 with 2 screws that can be sealed by lead

Ratings: IP56, IK07

- Wiring output through M25 cable gland with anchor (two positions possible)

Tighten capacity: 13-18 mm

- Wiring through terminal block with a 6 pitch

Tighten capacity: 4 mm² (6 or 12 terminals)

- 5 mm diameter earthing screw inside the housing
- 6 mm diameter earthing screw at the outside base of the housing
- Insulation: 500 VDC, 20 MΩ between terminals and earth
- Dielectric rigidity: 2,000 VAC, 1 minute between terminals and earth
- Fire hazard: the stuffing glands, terminal blocks, wires, etc. are made of self-extinguishing halogen free material. The housing contains fire.

6.2 Plastic body

- Plastic body in polyamide with ultraviolet stabilizer

Ratings: IP56, IK07

6.3 Reed contact

- 1 Reed contact (2 Reed contacts as an option)
- Change-over contacts

6.4 Pressure switch

- Metallic bellows with adjustable counterspring pressure switch with 1 microcontact (2 microcontacts as an option)
- Change-over contacts
- Adjustable set-point that can be sealed by lead
- Setting scale: 0-500 mbar (0-700 mbar on request)
- Measure accuracy: ±10% (±50 mbar)
- Response time: < 10 milliseconds

6.5 Fitting

- Fitting at the base of the housing through a flange in composite with a thermowell to be installed on a 60 mm diameter opening (FPM seal and fixing hooks supplied).

Flange diameter: 85 mm

Thermowell: 104 mm (length), 27-24 mm (diameter from top to bottom end)

- The flange and the thermowell do not conduct electricity.

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6.6 Operating conditions

- Ambient temperature: -40°C to 65°C
- Dielectric temperature: $\leq 140^{\circ}\text{C}$

6.7 Breaking capacity

Function	RESISTIVE LOAD - $L/R < 40\text{ ms}$				
	24 VDC	48 VDC	110 VDC	220 VDC	250 VAC 50/60 Hz $\cos \varphi 0.5$
Gas discharge	1 A	1 A	0.5 A	0.25 A	1 A
Excessive pressure	2 A	3 A	0.5 A	0.25 A	5 A

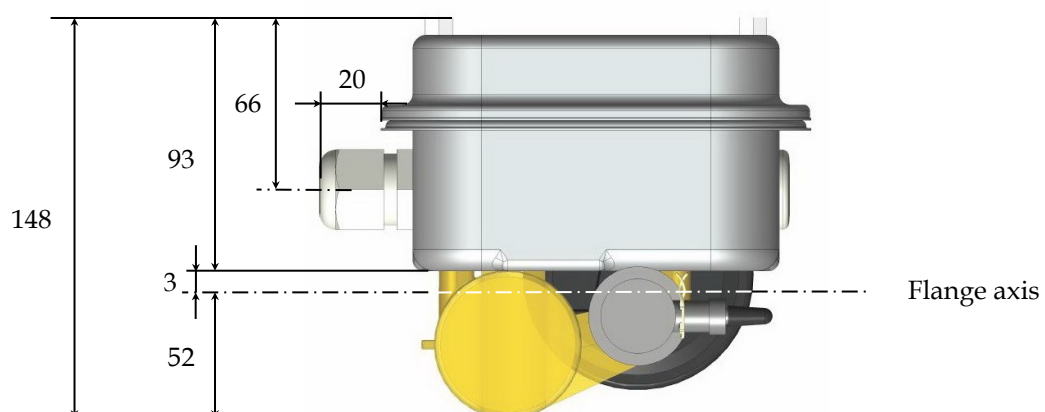
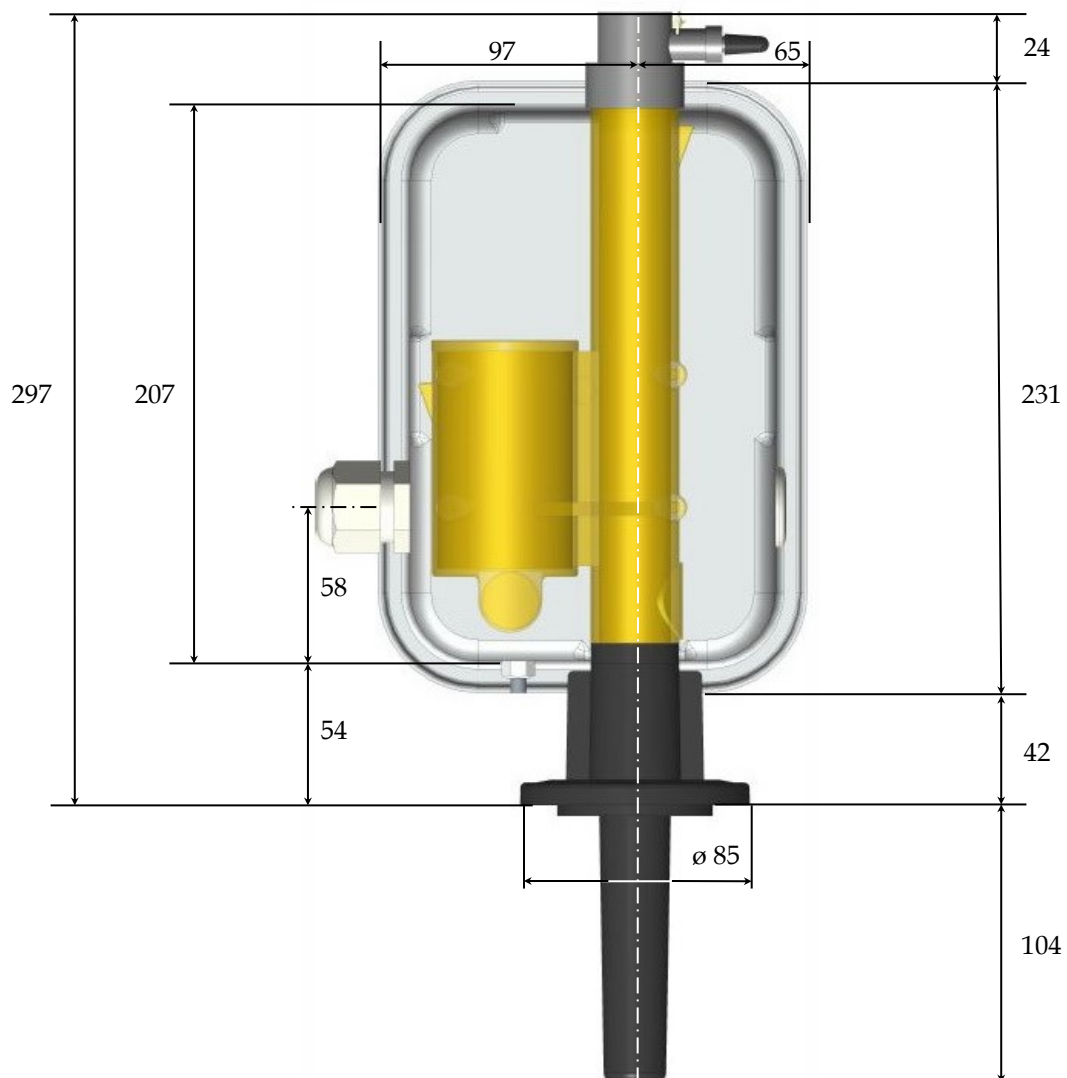
6.8 Standard compliance

The DGP® conforms to the following Standards:

- NF EN 50216-1
- NF EN 50216-3
- NF EN 60529
- NF EN 60439-1
- NF EN 60950
- NF C17-300
- NF C52-107



7- SPATIAL REQUIREMENT





8- OPTIONS

2G: 2 synchronous gas contacts

The DGP® is equipped with two Reed contacts, whose triggering thresholds are identical.

The Reed contacts' characteristics are identical to the Reed contact equipping the Standard DGP®.

Conforming to NF EN 50216:3 Standard, the Reed contacts change position when the gas inside the transparent body reaches a volume between 100 and 200 cm³.

2GD: 2 gas contacts with an offset

The DGP® is equipped with two Reed contacts, whose triggering thresholds are offset by 40 cm³ approximately.

Conforming to NF EN 50216:3 Standard, the Reed contacts change position when the gas inside the transparent body reaches a volume between 100 and 200 cm³.

2P: 2 synchronous pressure contacts

The DGP® is equipped with a pressure switch with 2 microcontacts, whose triggering thresholds are identical.

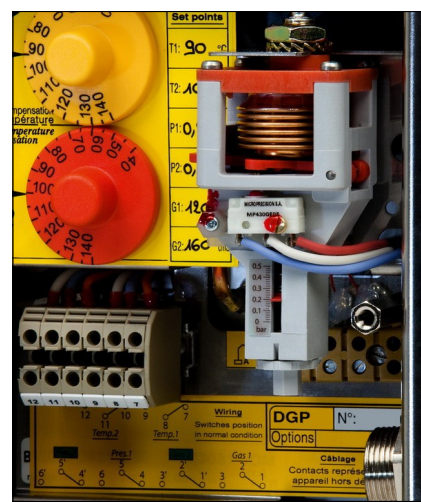
The triggering threshold is defined by the customer.

2PD: 2 pressure contacts with an offset

The DGP® is equipped with a pressure switch with 2 microcontacts, whose triggering thresholds are offset.

Defined at the time of the order, this offset (10 to 100 mbar) cannot be modified by the customer afterwards.

The value indicated on the pressure switch's setting system is the lowest triggering threshold (P1).



IB: connection for conservator

The flange of this DGP® is equipped with two 3/8" male inserts for conservator connection (or connection to any other accessories).

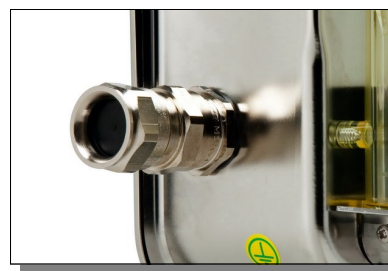


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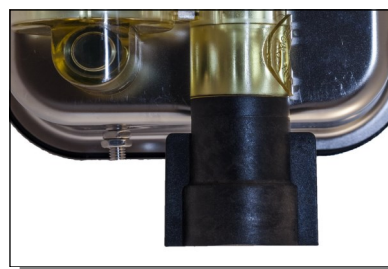
PA: marine cable gland

The DGP® is equipped with a marine cable gland insuring the cable anchorage, the continuity of armour and the water tightness of both the internal and external cable coating from the connecting cable.



SB : flangeless

The DGP® is equipped with a 1" gas female threaded base, enabling it to be installed on a 1" gas male threaded socket located on top of the transformer cover.



SO: drain tap with popoff relief valve

The drain tap equipping the DGP® includes a popoff relief valve.

Its calibration is defined by the customer and adjusted by Automation 2000.



X: industrial and marine atmosphere

The DGP® is equipped with a metal housing and cover made of AISI 316L stainless steel, a drain tap made of brass with chemical nickel coating, and fixing hooks made of AISI 316L stainless steel. The DGP® equipped with this option is IP67 classified.

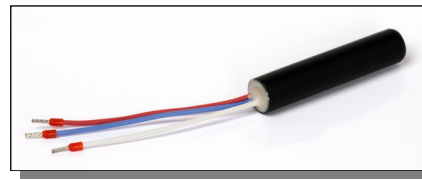
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9- ACCESSORIES AND SPARE PARTS

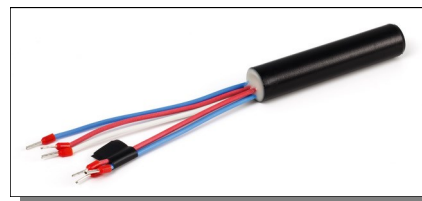
1 Reed contact

Spare part for Standard DGP®.



2 synchronous Reed contacts

Spare part for DGP® with option 2G.



2 Reed contacts with an offset

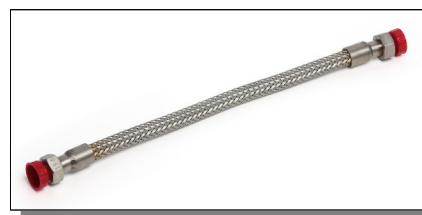
Spare part for DGP® with option 2GD.

3/8" flexible tube for conservator fitting

This accessory consists of a corrugated hose made of AISI 316L stainless steel with a braiding made of AISI 304L stainless steel.

Its standard version is equipped with a 3/8" female threaded end and a rotary fitting made of AISI 316L stainless steel on both extremities.

The flexible tube's length is defined at the time of the order.



Antimagnetic shield

This accessory has been designed to prevent spurious releases of the DGP®'s Reed contact in highly magnetic environments.

Made of AISI 430 ferromagnetic stainless steel, it is supplied with its fixing screw.



Drain tap

Spare part made of nickel plated brass.





Drain tap with popoff relief valve

Spare part made of nickel plated brass.

Its calibration is defined by the customer and adjusted by Automation 2000.



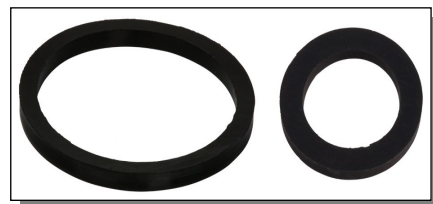
Fixing hooks

Spare parts made of steel or AISI 316L stainless steel.



Flat seal for drain tap

Spare part made of FPM for drain tap with or without popoff relief valve.



Flat seal for flange

Spare part made of FPM.